1300

Automatic Filter Press

ASTEC

Use

- The 1300 of automatic filter press can be used in various sectors where dewatering of considerable flows of liquid sludge is required
- The 1300 filter press combine all the devices necessary sufficient dewatering of sludge; guaranteeing high performance and a compack layout
- The filter carries out all its sequences in fully-automated mode and minimizes the intervention of the operator

Main Characteristics

- Structure in Sa. 2.5 sand-blasted carbon steel, including hot, pure zinc coating and epoxy painting
- Side-filtered water collection channels in AISI 304 stainless steel (also available in other materials upon request)
- Handles in aluminum alloy, screwed onto the plates and easily removable
- Water outlet couplings in AISI 34 stainless steel (also available in other materials upon request)
- Molded, top-quality polypropylene filter plates without irregularities
- Technical filtering fabrics (upper and lower cloths) available in various materials with differing levels of permeability
- Electric switchboard compliant with the CEI EN 30439-1 EN standard, complete with PLC and graphic display
- Fixed upper and lower tunnel casing in AISI 304 stainless steel for full protection of the plate stack
- FPSA 1300 automatic cloth washing system (optional) for thorough cleaning of the filter cloths

Physical/Operating Characteristics

| Dimension | Imperial | Metric |
|--------------------|-----------------------|-----------------------|
| Operating length | 24′ 9″ - 48′ | 7.6 - 14.65 m |
| Operating width | 6'8" - 48' | 2.07 - 14.65 m |
| Operating height | 8' | 2.45 m |
| Empty weight | 18,739 - 40,786 lb | 8,500 - 18,500 kg |
| Operating weight | 26,455 - 40,785 lb | 12,000 - 18,500 kg |
| Operating pressure | 87 - 174 psi | 6 - 12 bar |

Production Data

| Dimension | Imperial | Metric |
|----------------------------|-----------------------------|----------------------------|
| Filtering plate | 4'3" x 4'3" | 1.3 x 1.3m |
| Number of filtering plates | 15 - 75 | 15 - <i>7</i> 5 |
| Std panel thickness | 1" 13/4" | 30 - 45mm |
| Pressed sludge production | 251 - 1,083 gallon/cycle | 950 - 4,100 liter/cycle |
| Filter plate surface area | 31.8 - 32.9ft ² | 295 - 306m² |
| Filter chamber volume | 12/18 gal | 45/67.5 L |

Power

| Dimension | Voltage/Kilowatts |
|---|-------------------|
| Standard power supply voltage | 400 V |
| Standard power supply frequency | 50 Hz |
| Minimum power requested at electrical switchboard | 30 - 40 kW |
| Oil-pressure control unit motor | 5.5 - 7.5 kW |
| Plate beater | 1.5 - 2.2 kW |
| Sludge pump | 18.5 - 30 kW |
| Seal cooling pump | .25 kW |
| Class of motor protection | IP 55 kW |

* Also available for non-standard voltages, frequencies and power ratings.

