# 5036-25T

# Fine Material Washer





#### Main Tank

- 3/16" (sides & bottom) and 3/8" (rear end plate) welded plate steel construction
- Curved bottom with integral rising current manifold (4" dia. inlet)
- Large undisturbed pool area
- 19' 9" of adjustable weir boards
- 1" chase water line connection
- Overflow flume with 10" dia. outlet
- 4" dia. tank drain

#### **Spiral Assembly**

- Spiral pipe heavy wall 12" dia.
- Double pitch, solid flight spiral
- Standard AR steel inner wear shoes
- Standard urethane outer wear shoes (cast Ni-Hard outer wear shoes are optional)
- Greaseable, externally mounted Dodge® Imperial E tail end flange bearing
- Greaseable Dodge® Type E pillow block head end bearing
- Lower end seal chrome plated stainless steel wear sleeve, water tight bellows type rubber seal and secondary grease seal

#### **Drive Assembly**

- High efficiency v-belt drive assembly
- TEFC motor, horsepower dependent upon spiral speed see "Raking and Overflow Capacity Table"
- Dodge® TA-II double reduction shaft mount reducer

#### **Center Feed Box**

- 10" dia feed inlet
- Internally and externally baffled

#### Discharge Chute (Optional)

- Tapered discharge chute set at 45° angle to grade

#### **Support Assembly (Optional)**

 Independent mid and head end support weldments with 6" wide flange columns

#### **Rising Current Accessories (Optional)**

 Externally mounted manifold with 4" butterfly flow control valve, 4" swing check valve, 0-100 psi pressure gauge and 1" gate valve and plumbing to the chase water connection

# **Physical/Operating Characteristics**

Dimension	Standard	Metric
Feed Material Size	-3/8"	-9.53mm
Angle of Operation	18.5°	18.5°
Capacity Up To	200 TPH	181 MTPH
Shaft Speed Up To	21 RPM	0.35 Hz
Water Requirements Up To	1,200 GPM	273 m³/h
Operational Length	27′ 6″	8.38m
Operational Width	12′ 9″	3.89m
Operational Height	12′ 3″	3.73m
Approximate Dead Load	16,500lb	7,484kg
Approximate Live Load	58,700lb	26,626kg
Approximate Total Load	75,200lb	34,110kg

### **Physical/Operating Characteristics**

100 Mesh	150 Mesh	200 Mesh
1,200 GPM	600 GPM	300 GPM

## Raking and Overflow Capacity Table

Capacity	Screw Speed	Spiral Speed	Minimum Motor HP Required
200 TPH	100%	21 RPM	15
150 TPH	75%	15 RPM	10
100 TPH	50%	12 RPM	7.5
50 TPH	25%	6 RPM	5

# Percent Screw Speed Vs. Percent Fines In Product

Screw Speed	% Passing (50 Mesh)	% Passing (100 Mesh)	% Passing (200 Mesh)
100%	15	2	0
75%	20	5	0
50%	30	10	3
25%	50	25	8

